



Process Walk

Standard Work

HANDS ON



Standard
Work a at
the
production
floor

Instructions:

1. Visit the Production floor.
2. Focus on one process.
3. Does supervisor, production manager know the takt time for the process?,
4. Enlist the work tasks and prepare the work sequence and Time sheet
5. Time for several cycles.

Does the line seem to be balanced?

Does it maintain the takt time? If known.

Where is the expected target, does the worksheet provides the same result?

