



The 8 Wastes Related to Line Balancing

HANDS ON



The 8
wastes
related to
Line
Balancing

Instructions:

1. Visit the Production floor.
 2. Focus on one process.
 3. Measure the process stages: Cycle times
 4. Is it balanced?
 5. Notice Inventory WIP in between stages?
 6. Waiting time?
 7. Overloaded?, overproduction.
- Is the current job elements allocated in balanced stages?
 - Is there something that could be done to reduce or eliminate the wastes detected?

Use the Line balancing workbook to quantify your observations

